



TANK FEATURES		
MARK	DESCRIPTION	REMARKS
M1	Ø610 (24") SPILL BOX / TANK ASSESS - c/w: - REMOVABLE FILL SCREEN PLATE - 50 (2") NPT FULL COUPLING w/ CAMLOCK - 50 (2") INTERNAL SUCTION PIPE	60L MINIMUM CAPACITY FOR SPILLBOX FILL FOR TANK SUCTION CLEANOUT
N1	65 (2.5") NPT HALF COUPLING 150# w/ VENTED PLUG - c/w: - ALUMINUM ATMOSPHERIC VENT CAP (SHIP LOOSE) - ALUMINUM VENT PIPE (SHIP LOOSE)	PRIMARY NORMAL VENT
N2	50 (2") NPT HALF COUPLING 150# c/ CI PLUG	GAUGE/SPARE
N3	65 (2.5") NPT HALF COUPLING 150# c/ INSPECTION HATCH / VENT	SECONDARY INSPECTION/VENT
N4	50 (2") NPT HALF COUPLING 150# c/ CI PLUG	SPARE
N5	50 (2") NPT HALF COUPLING 150# c/ CI PLUG	OUTLET/SPARE
A	NAMEPLATE BRACKET w/ ULC S652 NAMEPLATE	
B	LIFT LUG X 4	
C	FORMED SUPPORT LEG - 102 (4") HIGH X 4	WELD TO BOTTOM OF TANK

NOTES:

- TANK CONFORMS TO ULC S602 SPECIFICATIONS FOR CLOSED SECONDARY CONTAINMENT TANKS. USED OIL COMPONENTS CONFORM TO ULC S652-08 SPECIFICATIONS.
- PRIMARY TANK AND CONTAINMENT WRAP AIR/SOAP LEAK TESTING: 35 kPa (5.0 PSI)
- TANK CONSTRUCTION MATERIALS:
FLOOR / SHELL / ROOF: ASTM A1011 OR A36 UNLESS OTHERWISE NOTED.
WELDED FITTINGS: ASTM A105 OR A181 UNLESS OTHERWISE NOTED.
THREADED FITTINGS: 150# C.I. OR BETTER UNLESS OTHERWISE NOTED.
STEEL PIPE: ASTM A53 OR BETTER UNLESS OTHERWISE NOTED.
STRUCTURAL SECTIONS: ASTM A36 OR BETTER UNLESS OTHERWISE NOTED.
- DIMENSIONS MAY VARY DUE TO MANUFACTURING TOLERANCES.
- DECALS: WESTEEL AND ULC STANDARD DECALS ARE INSTALLED AS REQUIRED.
- FINISH: ALL EXTERNAL SURFACES ARE TO BE PHOSPHATE WASHED, DRIED AND COATED TO WESTEEL COATING STANDARD WCS-PC1 (POWDER COAT).
- NORMAL VENT MUST BE INSTALLED PRIOR TO USE.

TANK SPECIFICATIONS:

FABRICATION CODE: ULC S602-14 & S652
 TANK TYPE: CLOSED SECONDARY CONTAINED
 NOMINAL CAPACITY: 2400L
 MATERIAL: CARBON STEEL
 INNER HEAD & SHELL THICKNESS: 2.3mm
 OUTER HEAD & SHELL THICKNESS: 2.3mm
 ROOF THICKNESS: 3.2mm
 MAX. OPERATING PRESSURE: 7 kPa
 MAX. OPERATION VACUUM: 300 Pa
 *LIFT LUG NOT CERTIFIED TO LIFT TANK CONTAINING PRODUCT

NO	DATE	DESCRIPTION	ECR	BY	CH
5	12/1/2017	ADDED NORM. & EM. VENT CAP.	L10312C	NJK	KA
4	04/07/2017	UPDATED DRAWING PER REV 3 MARK-UP		FR	
3	12/05/2015	CHG 530630 TO 264219	L10256R	CDS	KA
2	15/11/2013	REV SHEET PER CHANGE TO HRPO	L10156C	CDS	HWU

DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS		DESND.	DATE
TOLERANCES (UNLESS OTHERWISE NOTED)		NJK	12/1/2017
DIMENSIONS:		DWN.	DATE
METRIC (mm)	IMPERIAL (in.)	FR	3/6/2015
x ± 2	.x ± 1	CHKD.	DATE
.x ± 1.0	.xx ± .03	APPD.	DATE
.xx ± .50	.xxx ± .010		
ANGULAR: ± 1°			

DRAWING TITLE		CALCULATED WEIGHT		LOCATION	
RU 2400 RECYCOIL TANK GENERAL ARRANGEMENT		N/A		5067	
CUSTOMER		QUOTE NO.		ORDER NO.	
WESTEEL DESIGN STANDARD		DRAWING NO.		REV.	
		277739R		5	
				SHEET	
				1 of 1	

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