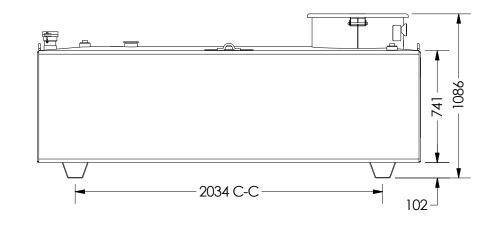
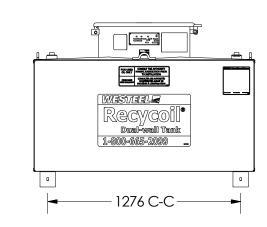


## NOTES:

- 1. TANK CONFORMS TO ULC \$602 SPECIFICATIONS FOR CLOSED SECONDARY CONTAINMENT TANKS. USED OIL COMPONENTS CONFORM TO ULC \$652-08 SPECIFICATIONS.
- 2. PRIMARY TANK AND CONTAINMENT WRAP AIR/SOAP LEAK TESTING: 35 kPa (5.0 PSI)
- 3. TANK CONSTRUCTION MATERIALS: FLOOR / SHELL / ROOF: ASTM A1011 OR A36 UNLESS OTHERWISE NOTED. WELDED FITTINGS: ASTM A105 OR A181 UNLESS OTHERWISE NOTED. THREADED FITTINGS: 150# C.I. OR BETTER UNLESS OTHERWISE NOTED. STEEL PIPE: ASTM A53 OR BETTER UNLESS OTHERWISE NOTED. STRUCTURAL SECTIONS: ASTM A36 OR BETTER UNLESS OTHERWISE NOTED.
- 4. DIMENSIONS MAY VARY DUE TO MANUFACTURING TOLERANCES.
- 5. DECALS: WESTEEL AND ULC STANDARD DECALS ARE INSTALLED AS REQUIRED.
- 6. FINISH: ALL EXTERNAL SURFACES ARE TO BE PHOSPHATE WASHED, DRIED AND COATED TO WESTEEL COATING STANDARD WCS-PC1 (POWDER COAT).
- 7. NORMAL VENT MUST BE INSTALLED PRIOR TO USE.





## **TANK SPECIFICATIONS:**

FABRICATION CODE: ULC S602-14 & S652 TANK TYPE: CLOSED SECONDARY CONTAINED

NOMINAL CAPACITY: 2400L MATERIAL: CARBON STEEL

INNER HEAD & SHELL THICKNESS: 2.3mm OUTER HEAD & SHELL THICKNESS: 2.3mm

**ROOF THICKNESS: 3.2mm** 

MAX. OPERATING PRESSURE: 7 kPa MAX. OPERATION VACUUM: 300 Pa \*LIFT LUG NOT CERTIFIED TO LIFT TANK CONTAINING PRODUCT

						DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS	NJK	7 7	WESTER	This drawing is the exclusive property of WESTEEL and all rights	CALCULATED WEIGHT N/A OUOTE NO.	LOCATION 500	67
	5	12/1/2017	ADDED NORM. & EM. VENT CAP.	L10312C NJK	KA	TOLERANCES (UNLESS OTHERWISE NOTED)	DWN. FR	3/6/2015	DRAWING TITLE	WESTEEL.	QUOTE NO.	ORDER NO.	
	4	04/07/2017	UPDATED DRAWING PER REV 3 MARK-UP	FR		DIMENSIONS:	CHKD.	DATE		RU 2400 RECYCOIL TANK	DRAWING NO.		REV.
	3	12/05/2015	CHG 530630 TO 264219	L10256R CDS	KA	METRIC (mm) IMPERIAL (in.) x ± 2 .x ± .1				GENERAL ARRANGEMENT	0777	200	5
	2	15/11/2013	REV SHEET PER CHANGE TO HRPO	L10156C CDS	HWU	$.x \pm 1.0$ $.xx \pm .03$ $.xx \pm .010$	APPD.	DATE	CUSTOMER		\ \ \Z///\	39R	SHEET
ı	OV	DATE	DESCRIPTION	ECR BY	CH	ANGULAR: ± 1°				WESTEEL DESIGN STANDARD			I of I