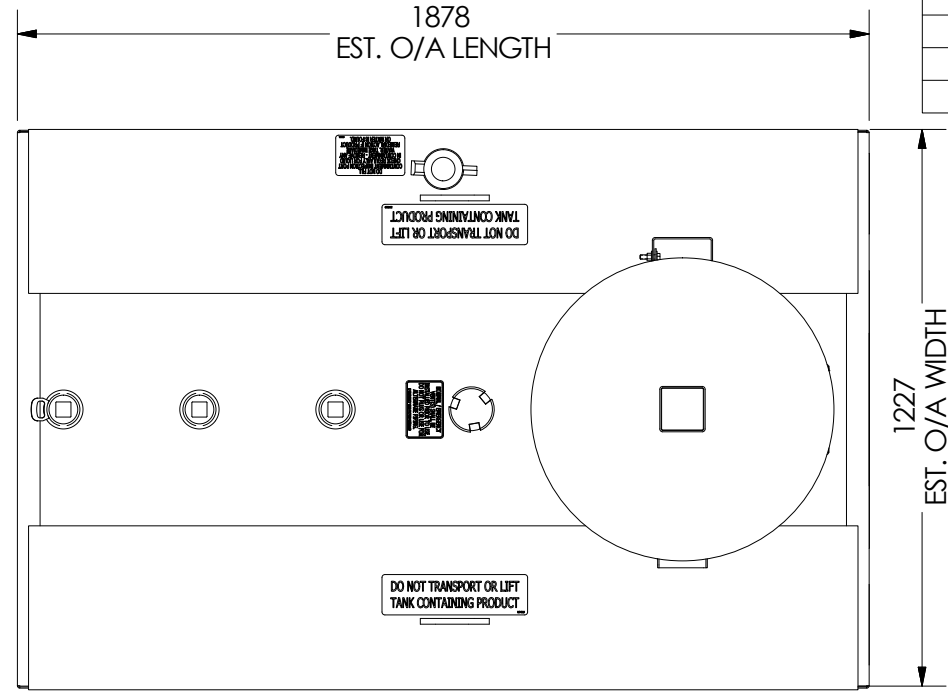
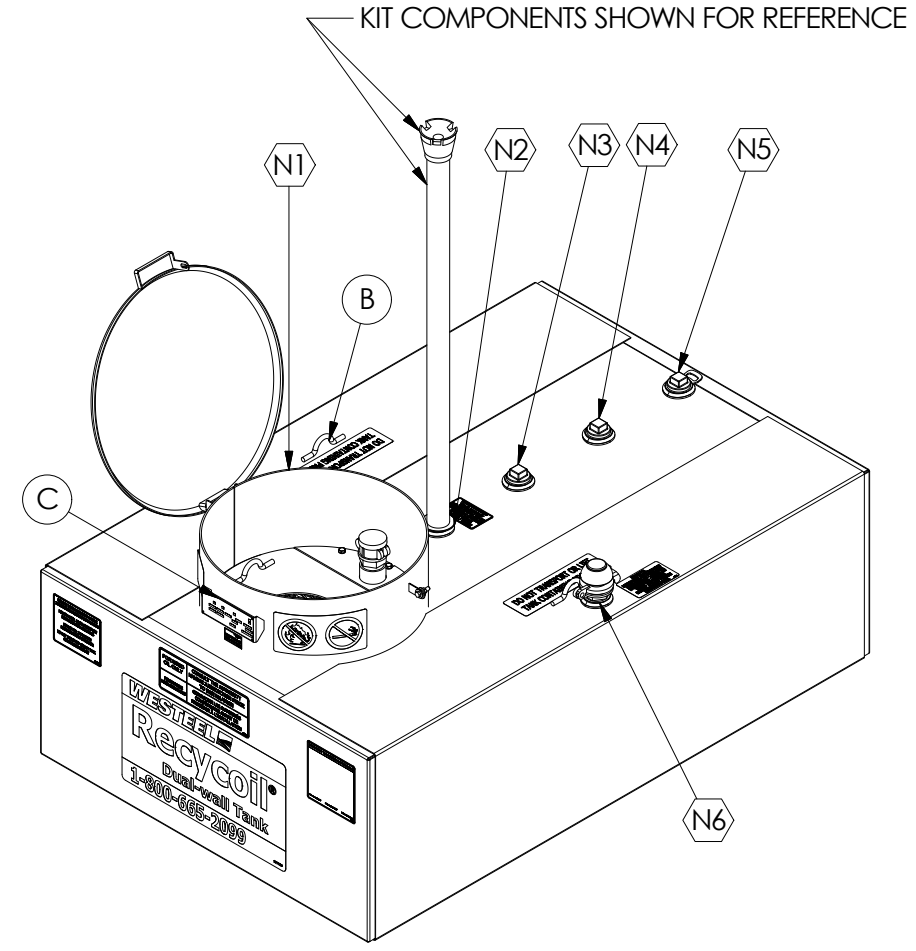


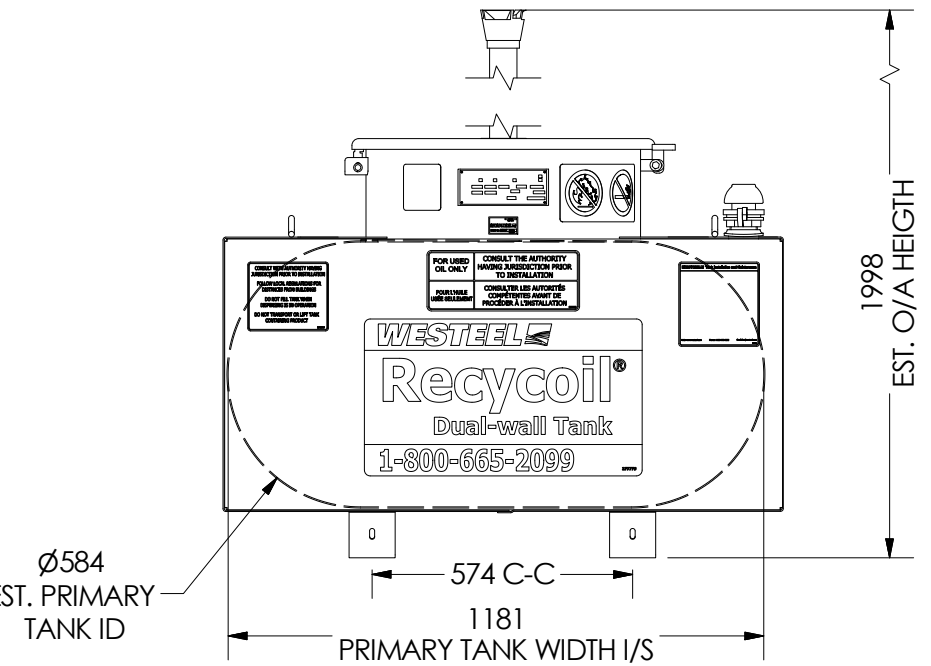
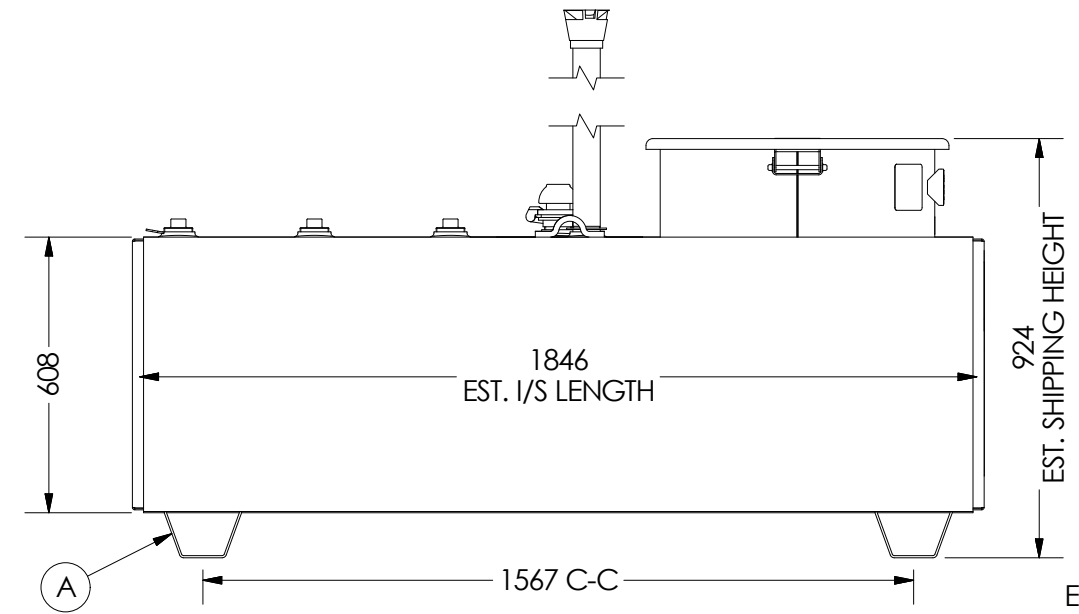
TANK KIT CONTENTS (277726R)		
QTY	PART NO.	DESCRIPTION
1	198900	MANUAL - RECYCOIL USED OIL TANK
1	276734	VENT 2" ATMOSPHERIC
1	277737R	R1100 RECYCOIL TANK

TANK FEATURES					
MARK	Qty	DESCRIPTION	REMARKS		
N1	1	24" SPILL BOX - c/w: - REMOVABLE FILL SCREEN PLATE - 2" NPT w/ CAMLOCK & DUST CAP - 2" INTERNAL SUCTION PIPE	60L MINIMUM CAPACITY FOR SPILLBOX FILL FOR TANK SUCTION CLEANOUT		
		N2	1	2" NPT c/w VENTED POLY PLUG	PRIMARY TANK NORMAL VENT PORT
		N3	1	2" NPT c/w M.I. PLUG	GAUGE
N4	1	2" NPT c/w M.I. PLUG	SPARE		
N5	1	2" NPT c/w M.I. PLUG	OUTLET/GAUGE		
N6	1	2" MNPT c/w VENTED INSPECTION CAP	SECONDARY INSPECTION/VENT PORT		
A	4	FORMED SUPPORT LEGS			
B	2	LIFT LUG			
C	1	ULC NAMEPLATE			



- NOTES:
- SEE TANK SPECS.
  - PRIMARY TANK AND CONTAINMENT WRAP AIR/SOAP LEAK TESTING: 35 kPa (5.0 PSI)
  - DIMENSIONS & CAPACITY MAY VARY DUE TO MANUFACTURING TOLERANCES.
  - DECALS: WESTEEL AND ULC STANDARD DECALS ARE INSTALLED AS REQUIRED.
  - EXTERIOR FINISH - PHOSPHATE WASH, POWDER COAT WHITE. INTERIOR FINISH - AS WELDED
  - NORMAL VENT MUST BE INSTALLED PRIOR TO USE.

TANK SPECIFICATIONS:  
 FABRICATION CODE: ULC-602-14 AND ULC S652-16  
 TANK TYPE: CLOSED SECONDARY CONTAINMENT  
 NOMINAL CAPACITY: 1135 L  
 PRIMARY METAL THICKNESS: 2.3 mm  
 SECONDARY METAL THICKNESS: 2.3 mm  
 MAX OPERATING PRESSURE: 7 kPa  
 MAX OPERATING VACUUM: 300 Pa  
**NOT STACKABLE**  
 LIFT LUGS **NOT** CERTIFIED TO LIFT TANK CONTAINING PRODUCT



REV	DATE	DESCRIPTION	ECR#	BY	CHK'D.
5	12/1/2017	ADDED NORM + EM. VENTING CAPACITY	L10312C	NJK	KA
4	23 MAR 16	CREATED INVNTOR DWG, CHG SEC WALL DIMS, REDUCED FLG SPACE TO 300MM	L10285C	FR	CDS
3	12 MAY 15	PN 530630 TO 264219	L10256R	CDS	KA
2	30 APR 13	UPDATE BOMS FOR SAP, ADD SERIAL DCL, CHG 105073 TO 074	L10131C	CDS	KA
1	15 JAN 13	272927 WAS 530746	L10115C	HWU	KA
0	13 APR 12	ISSUED FOR PRODUCTION	L10073R	NJK	KA
A	13 FEB 12	ISSUED FOR REVIEW		NJK	SLS

DIMENSIONS SHOWN ARE MM IMPERIAL UNITS ARE IN BRACKETS	DESND. CDS	DATE 8/14/2015
TOLERANCES (UNLESS OTHERWISE NOTED)	DWN. FR	DATE 3/23/2016
DIMENSIONS: METRIC (mm) IMPERIAL (in.)	CHKD.	DATE
x ± 2      .x ± 1 .x ± 1.0    .xx ± .03 .xx ± .50   .xxx ± .010	APPD.	DATE
ANGULAR: ± 1°		

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	DRAWING TITLE R1100 RECYCOIL TANK GENERAL ARRANGEMENT	
	CUSTOMER WESTEEL DESIGN STANDARD	

CALCULATED WEIGHT N/A	LOCATION 5067
QUOTE NO.	ORDER NO.
DRAWING NO. 277737R	REV. 5
	SHEET 1 of 1